75-MX250-00

Replacement for the GE Zenith MX150, MX200, and MX250 Controllers Operation Manual Version 1.0.0.1 Automatic Transfer Switch Operation

WARNING!

ATS controls can have dangerous, and possibly lethal voltages present. The controller should only be serviced by a qualified technician.

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Table Of Contents

The 75-MX250 is a drop-in replacement for the Zenith MX150/200/250 controllers. The firmware has been designed to make a transition from the OEM controller to the Flight Systems Replacement as transparent as possible. The human machine interface (HMI) has been completely redesigned from the OEM and uses a modified version of the Flight Systems ATS1500 firmware.

Features

- Voltage ranges from 120VAC to 600VAC; 50 or 60Hz operation
- Voltage and frequency settings compatible with the MX150, MX200, and MX250
- In-phase and phase rotation monitoring
- Standard, programmed, and closed transition operation modes
- On-board Modbus communications without ZNET interface card
- Mini-USB connector for firmware updates during field service
- Source 1 and Source 2 time delays compatible with the MX150, MX200, and MX250
- 16 programmable exercise cycles
- Programmable inputs and outputs
- Setup Assist menu for expedited setup
- Added "Fault" and "Not In Auto" indicators
- Utility to generator operation

Source 1	Available Available	Connected Load Connected	
	System C1 240 View	Ready SRC2 240 Set Test	R P
Tlight Systems		75-MX25	50-00

Device Setup

It is suggested to use the Setup Assist menu to do the initial setup of the replacement control. Since the OEM controllers were mainly pre-configured at the time of ordering, this section will go over how to derive setup parameters based on the catalog number of the transfer switch assembly. It is possible to manually configure the controller, however, it is not recommended.

Setup Assist (REQUIRED)

From the main menu, press SET, enter the default password '0000' and select **Next**. Use the navigation keys to select Setup Assist and press **Next**. Once in the Setup Assist menu, press **Next** to modify the parameters. Use the down button to select the parameter and the right arrow to modify the value. Press **Save** to commit these settings to memory. Below is an example of a Zenith ATS catalog number and its configuration.



Example Zenith Transfer Switch Catalog Number **ZTG000A00040F-ZEC01ZVC40MSTD**

ZTG000: Transition Type (Standard/Open Transition)
A0: Logic Control Panel (MX150)
0: Application (Utility-Generator)
040: Ampere Size (400 amps)
F: Number of Poles (4 poles, 3-phase)
ZEC01: Enclosure Type (Type 1 Enclosed)
ZVC40: Voltage and Frequency (120/208V, 60Hz)
MSTD: Accessories (Standard)
*See the Zenith ATS Catalog Number Table on the next page for the part number nomenclature.

Setup Assist is a required step to obtain the proper voltage sensing configuration. After Setup Assist is performed, refer to the **Calibration** menu to make the readings more accurate and exact.

In the example part number above, the "40" in ZVC40 is in reference to a 208V, 4 pole, 3-phase system. See the Voltage and Frequency code chart on page 6 to verify your voltage, phase, and frequency settings.

Zenith ATS Catalog Number Table

Туре	Logic	Application	Amperes (XXX)	Switched Poles	Enclosure	Voltage and Frequency
ZTG Series	A0: MX150	0: Util-Gen	004 - 300	B: Two-Pole	4X: NEMA 4X	See Table On Page 6
ZTG000: Standard (Open Transition)		U: Util-Util	004 - 300	E: Three- Pole	12: NEMA 12	
ZTGD00: Delayed Transition		M: Manual		F: Four-Pole	00: Open	
ZTGSE0: Bypass Isolation (Open Transition)					01: NEMA 1	
ZTGDSE: Bypass Isolation (Delayed Transition)					3R: NEMA 3R	
					40: NEMA 4	
ZTS/ZBTS Series	B0: MX250	0: Util-Gen	004 - 300	B: Two-Pole		
ZTS000: Standard (Open Transition)		U: Util-Util		E: Three- Pole		
ZTSD00: Delayed Transition		M: Manual		F: Four-Pole		
ZTSCT0: Closed Transition		G: Gen-Gen				
ZBTS00: Bypass Isolation (Open Transition)						
ZBTSD0: Bypass Isolation (Delayed Transition)						
ZBTSCT: Bypass Isolation (Closed Transition)						

Note: Gray-colored columns are parameters that will affect normal operation and must be correct for the controller to function properly. It may be helpful to highlight/mark the parameters in the table to match the transfer switch data sticker.

Code	Voltage	Phase	Configuration	Frequency (Hz)
10	120V	1	2-wire	60
20	120/240V	1	3-wire	60
2 1	120/208V	1	3-wire	60
30	240V	3	3-wire	60
3 1	208V	3	3-wire	60
32	220V	3	3-wire	50
33	120/240V	3	4-wire	50
34	110/220V	3	4-wire	60
3 5	139/240V	3	4-wire	60
38	120/240V	3	4-wire	60
4 0	120/208V	3	4-wire	60
4 1	127/220V	3	4-wire	60
42	127/220V	3	4-wire	50
50	480V	3	3-wire	60
5 1	440V	3	3-wire	60
52	440V	3	3-wire	50
55	460V	1	3-wire	50
57	480V	1	2-wire	60
58	254/440V	3	4-wire	60
60	575V	3	3-wire	60
6 1	347/600V	3	4-wire	60
70	277/480V	3	4-wire	60
71	277V	1	2-wire	60
74	266/460V	3	4-wire	60
75	460V	3	3-wire	60
80	120/240V	2	4/5-wire	60
82	380V	1	2-wire	50
90	240/416V	3	4-wire	60
9 1	220/380V	3	4-wire	60
92	220/380V	3	4-wire	50
93	240/416V	3	4-wire	50
97	380V	3	3-wire	60

Set Menu Navigation

Set Time/Date

	Set Time		Set Time 12:00
*	* >	Back	Back 🏦 💙 Save
	Set Date		Set Date Tye 01/03/00
4 4	* >	Back	Back 🏦 🔀 Save
	Set DST		Clock Ahead 1 Hour 2nd Sun of Mar
њ. њ.	* >	Back	Back 🏦 🖒 Save

Set Exerciser

Exerciser Event 1 Disable	Exerciser Event 1 Unloaded	Exerciser Event 1 Daily
Back 🏠 🛛 Next	Back 🏠 🛛 Next	Back 🏦 🛛 Next
Exerciser Event 1 Repeat Rate 01	Exerciser Event 1 Duration <u>0</u> 0:00	Exerciser Event 1 Start Date <u>0</u> 0/00/00
Back 🟦 🛛 Next	Back 🏩 💙 Next	Back 🏦 > Next
Exerciser Event 1 Start Time <u>0</u> 0:00		
Back 🏩 👌 Save		

Set S1 Time Delays

Set S1 Time Delays Engine Start	Engine Start 00:03	
🍹 🏦 🔿 Back	Back 🏦 💙 Save	
Set S1 Time Delays Engine Cooldown	Engine Cool Down <u>0</u> 0:05	
🏶 🏦 🔿 Back	Back 🏦 💙 Save	
Set S1 Time Delays Xfer Pref>Stby	Xfer Pref>Stby 0 <u>0</u> :03	
🍹 🏦 🔿 Back	Back 🏦 💙 Save	
Set S1 Time Delays Xfer Off>Stby	Xfer Off>Stby 0 <u>0</u> :02	
🍹 🏦 🔷 Back	Back 🏦 👌 Save	
Set S1 Time Delays Fail to Acquire Pref	Fail to Acquire Pref Enable	Fail to Acquire Pref 01:00
🍹 🏦 🔀 Back	Back 🏦 💈 Save	Back 🏠 📏 Save
Set S1 Time Delays Control Mode Time Loads to Control: 1 7 1 Back	S1 Time Delays Load Control Mode Time Back î > Save	S1 Time Delays Loads to Control: 1 Back ① > Save

Set S1 Time Delays	Time-Based Control	Load 1 Disc N>E	Load 1 Rec EXN
Time-Based Control	Load Control 1	Q0:03	Q0:03
🐺 🏦 🗦 Back	🍹 🏦 > Back	Back 🏠 🔿 Next	Back 🏠 🖒 Save

Set S2 Time Delays

Set S2 Time Delays Engine Start	Engine Start 20:03		
🍹 🏦 🔀 Back	Back 🏠 🗦 Save		
Set S2 Time Delays Engine Cool Down	Engine Cool Down Ø0:05		
🍹 🏦 🔀 Back	Back 🏦 💙 Save		
Set S2 Time Delays Xfer Stby>Pref	Xfer Stby>Pref 0 <u>1</u> :00		
🍹 🟦 🔀 Back	Back 🏦 👌 Save		
Set S2 Time Delays Xfer Off>Pref	Xfer Off>Pref 00:02		
🍹 🟦 🔀 Back	Back 🏦 💈 Save		
Set S2 Time Delays Fail to Acquire Stby	Fail to Acquire Stby Enable	Fail to Acquire Stby 01:00	
🍹 🟦 🔀 Back	Back 🏦 💈 Save	Back 🏦 💈 Save	
Set S2 Time Delays Control Mode Time Loads to Control: 1 ‡ ‡ > Back	S2 Time Delays Load Control Mode Time Back î > Save	S2 Time Delays Loads to Control: 1 Back î > Save	
Set S2 Time Delays Time-Based Control	Time-Based Control Load Control 1	Load 1 Disc E>N 20:03	Load 1 Rec N>E 20:03
🍹 🚖 🗦 Back	🍹 🔹 🗦 Back	Back 🏦 🗦 Next	Back 🏦 🗦 Save
Set Sources			

Set Sources

Phase Rotation	Disable Rotation	BAC Rotation	ABC Rotation
🗱 🚖 🔀 Back	🐺 🏦 Save Back	🐺 🛔 Save Back	🔹 🏦 Save Back
In Phase Monitor	Disable	Enable	
🍹 🏦 🗦 Back	🐺 🔹 Save Back	🐺 🔹 Save Back	
In Phase Angle	10 Degrees		
In Phase Angle ‡ 1 > Back	10 Degrees ‡ 1 Save Back		
In Phase Angle	10 De9rees	In Phase Xfer Fail 01:00	

Set Menu Navigation (cont.)

Set Sources (cont.)

Volt	Jolt Differential			5 Percent							
Ŧ		>	Back	Ŧ		Save	Back				
Free	Diffe	rent	ial		1.0	Hz					
¥	ж. ж.	>	Back	Ŧ	њ. "њ.	Save	Back				
Pre	ferrec	l Sou	arce.	Preferred Source Normal			Pre	ferre Emers	ed Soui Jency	rce	
¥		>	Back	*		Save	Back	*		Save	Back

Applicable for both Normal and Emergency Source

Normal Source	Emergency Source	
🔹 🏦 🔀 Back	🔹 🏦 🗦 Back	
Number of Phases	3 Phase	Single Phase
🍹 🚖 👌 Back	🍹 🟦 Save Back	🐺 🛧 Save Back
Voltage	Set Voltage 2 <u>4</u> 0 VAC	
🐺 🏦 > Back	Back 🏦 🔀 Save	
Frequency	Set Frequency 60 Hz	
🍹 🔹 👌 Back	Back 🏦 👼 Save	
Under Voltage Pickup	Pickup 90 % of Nominal 85-100%	
	÷ ∓ save back Dropout	
Under Volta9e Dropout \$ 1 > Back	90 % of Pickup 75-98% \$ 1 Save Back	
Over Voltage Pickup ‡ ‡ > Back	Pickup 95 % of Dropout 95-100% \$ 1 Save Back	
Over Voltage Dropout \$ \$ Back	Dropout 115 % of Nominal 106-135% \$ \$ Save Back	

Set Menu Navigation (cont.)

Set Sources (cont.)

Volta9e Debounce \$	Debounce Time 5 Seconds 0.1-9.9 Seconds \$ 1 Save Back	
Volta9e Unbalance Enable/Disable \$ \$ > Back	Volta9e Unbalance Disable \$ \$ Save Back	Volta9e Unbalance Enable ‡ ‡ Save Back
Volta9e Unbalance Pickup \$ ☆ > Back	Pickup 10 % 3-18% \$ \$ Save Back	
Voltage Unbalance Dropout \$ \$ Dropout	Dropout 20 % 5-20% \$ 1 Save Back	
Under Frequency Pickup \$ \$ Dack	Pickup 90 % of Nominal 80-95% \$ \$ Save Back	
Under Frequency Dropout \$ 1 > Back	Dropout 99 % of Pickup 95-99% \$ 1 Save Back	
Over Frequency Pickup \$ 1 > Back	Pickup 110 % of Nominal 105-120% \$ \$ Save Back	
Over Frequency Dropout \$ \$ Dropout	Dropout 101 % of Pickup 101-115% Nominal \$ 1 Save Back	
Freq Debounce \$ \$ > Back	Debounce Time 3 Seconds 0.1-15.0 Seconds \$ 1 Save Back	

Set Inputs/Outputs

Main Board I/O	Main Board I/O Inputs	Main Board I/O Input 1	Main Board I/O Input 1
🐺 🚖 > Back	🐺 🚖 > Back	🐺 🛧 👌 Back	toaded Test \$
		Main Board I/O Theut 2	Main Board I/O Input 2

÷	#	2	Back	Ŧ		Save	Васк
Ma	in Bo	ard i	[/O	Ma	in Bo	ard I/	′0
	Inpu	t. 2			Inpu	ıt 2	
				Manua	al Xf	èr S1/	′S2
÷÷		\geq	Back	÷÷	.#. .#.	Save	Back

Set Menu Navigation (cont.)

Set Inputs/Outputs (cont.)

Main Board I/O	Main Bo Oute	ard uts	I/0	Ма	in Bo Outp	ard : ut 1	I/0	Main Board I/O Output 1
🍹 🏦 🔀 Back	7 A. 7 A	>	Back	Ŧ	.4. .4.	>	Back	Load Control 1 \$ 1 Save Back
				Ma ¥	in Bo Outp ‡	ard : ut 2 >	I∕O Back	Main Board I/O Output 2 Audible Alarm \$ \$ Save Back

Set System

Tra	nsiti	on Ts	ib6	Trar	siti Stan	on Ty dard	Pe	Trans P	.it.i 'ros	on Ty ram	JPe
Ŧ	ah. ah.	>	Back	Back	 	>	Save	Back	â	>	Save

Set Passwords

Setup Password			
🍹 🚖 🔀 Back			
Test Password	01d New	Password Password	8021 6020
🍹 🏦 🔀 Back	Back	<u></u> 2 >	Save
	01d New	Password Password	8021 6020
	Back	2 >	Save

Calibration

Calibrate L-L Voltage Source N ¥ \$ > Back	Calibrate L1-L2 Source N \$ \$ > Back	L1-L2 VAC 240 Calibrate 240 Back î J Save
	Calibrate L2-L3 Source N \$ \$ > Back	L2-L3 VAC 240 Calibrate 240 Back î 🟅 Save
	Calibrate L3-L1 Source N \$ \$ > Back	L3-L1 VAC 240 Calibrate 240 Back î 3 Save
Calibrate	Calibrate	L1-L2 VAC 240 Calibrate 240
L-L Voltage Source E I A Back	ti=tz source t ≵ ≜ > Back	Back 2 3 Save
L-L Voltage Source E \$ 1 > Back	LI-L2 Source E	Back A 3 Save L2-L3 VAC 240 Calibrate 240 Back A 3 Save

Setup Assist

The Setup Assist menu enables the operator to quickly and easily modify critical transfer switch parameters on a single menu screen. Press **Next**, then use the down arrow to change the parameter and the right arrow to change the value.

2400/60Hz		240076	3Hz		
Standard		Standa	~d		
Single Phase		Single	Pha	se	
Back	Next	Back	Ŧ		Next

Factory Default

Press the right arrow button to apply factory default settings

Fac	tory	Defau	1t
Ţ		>	Back

Display Settings

Main Menu

Use the left 2 buttons to navigate through the main menu. The main display will cycle through 6 screens to display various parameters and alternate functions.

Down Button

S	Jstem	Read:	y
SRC1	240	SRC2	240
Ŧ	View	Set	lest

Displays current status, active time delay, and faults

S1-240	3U		
60Hz			
		Lamp	
Ŧ	.dt. .dt.	Test	Main

Displays Normal L-L

S2-24	9U	
60Hz		
÷		Main

Displays Emergency L-L

	Time/c	date
Tue	12:00	01/03/00
Ŧ	. 4 .	Main

Displays date and time



Displays source settings

Progr	ам	Tr	an	s	i	t.	i	Oł	n
In-P	has	e	Di	s	a	b	1	e	
÷÷	ж. ж.						M	a	in

Displays system settings

View Button



Displays exercise setup



Displays S1 delays

	S2 I	Delays		
Ŧ	÷	>	Ma	in

Displays S2 delays

÷.

Sources

>

Mair Displays source setup



System > 22 Main

Displays system setup

Test Button



Initiates a Sync Test



Type of Test Unloaded > 7 Main

Initiates an Unloaded Test

Lamp Test

Press the down arrow to access main display screen 2. Press button 3, LAMP TEST to temporarily illuminate all LEDs and characters on the display.

Contrast Adjustment

Press and hold VIEW for 2 seconds until all the keypad indicators illuminate.

Use the 2 left buttons to adjust the screen contrast. Press Back to exit the contrast adjustment.



XFlightXSustemsXX XFlightXSustemsXX XFlightXSustemsXX XFlightXSustemsXX

The 75-MX250-00 supports up to 16 exercise cycles. Each exercise cycle is entered as an event. When the control board is initially powered on it first searches all saved events to determine if they have already passed. All expired events are automatically updated to their next valid cycle and saved in EEPROM. Each exercise event has several parameters that must be set correctly to function properly. Even if an event is disabled and left to expire it will be updated to its next valid exercise time upon enabling the cycle.

Example Exercise Setup:

Exerciser Event 1	Exerciser Event 1	Exerciser Event 1	Exerciser Event 1
Enable	Loaded	Weekly	Repeat Rate 01
Back 🏠 🛛 Next	Back 🤉 🛛 Next	Back 🏦 🛛 Next	Back 🏦 🛛 Next
Exerciser Event 1	Exerciser Event 1	Exerciser Event 1	
Duration <u>0</u> 0:15	Start Date <u>0</u> 1/03/24	Start Time 10:00	
Back 🏩 > Next	Back 🏠 🖒 Next	Back 🏩 > Save	

The above exercise cycle would begin Wednesday January 3, 2024 @ 10:00. It would run a loaded exercise cycle for 15 minutes before transferring to normal, executing all transition delays in addition to the 15-minute exercise cycle. With a repeat rate of one it would wait 1 week before exercising again on Wednesday January 10, 2024. If the repeat rate was set to 2, it would wait 2 weeks.

If the unit was powered down due to a malfunction or removed from service, then put back into service on March 18, 2024 it would immediately update the exercise event to March 20, 2024. Providing the exercise event was set to enabled.

If the exercise interval was set for Monthly with a repeat rate of 1, the exercise event would cycle once per month. With the interval set for daily and the repeat rate at 4, it would exercise every 4 days.

Load Control

Disconnect

Delay

The 75-MX250-00 control supports up to 2 different load control outputs. Each load control output has a programmable disconnect and reconnect time for both source 1 and source 2 independently. The factory default configuration assigns Output 1 to Load Control 1, however, this output is fully configurable for different functions; See I/O page.

If the load control disconnect delay is set longer than the transfer delay, the controller will respect whichever delay is longer. It is good practice to keep the longest pre-transfer delay shorter than the transfer delay.



Transfer time delay is set longer than the load control delays.

Load 2	Transfer Time	Load 1	Transfer	Load 1	Load 2

Reconnect

Reconnect

Disconnect

Sequence of Operation for Standard Transition

- 1. Preferred source fails.
- 2. Engine start delay expires and remote start contacts close.
- 3. Standby power is available.
- 4. Preferred to standby time delay expires.
- 5. K2 relay energizes. Contactor transfers to standby position.
- 6. Load control reconnect timers expire and load control contacts close.
- 7. Preferred source returns.
- 8. Standby to preferred time delay expires.
- 9. Load control disconnects.
- 10. In-phase monitor is activated, if enabled.
- 11. K1 relay energizes. Contactor transfers to preferred position.
- 12. Load control reconnect timers expire and load control contacts close.
- 13. Cool down timer expires and the generator shuts down.

Sequence of Operation for Closed Transition

- 1. Preferred source fails.
- 2. Engine start delay expires and remote start contacts close.
- 3. Standby power is available.
- 4. Preferred to standby time delay expires.
- 5. K4 relay energizes. Contactor transfers to neutral position.
- 6. Off to standby time delay expires.
- 7. K2 relay energizes. Contactor transfers to standby position.
- 8. Load control reconnect timers expire and load control contacts close.
- 9. Preferred source returns.
- 10. Standby to preferred time delay expires.
- 11. Load control disconnects.
- 12. In-phase monitor is activated.
- 13. K1 relay energizes. Contactor transfers to preferred position. Sources will be paralleled for no longer than 100ms.
- 14. K3 relay energizes. Contactor transfers to off position.
- 15. Load control reconnect timers expire and load control contacts close.
- 16. Cool down timer expires and the generator shuts down.

Switch Types (cont.)

Sequence of Operation for Programmed Transition

- 1. Preferred source fails.
- 2. Engine start delay expires and remote start contacts close.
- 3. Standby power is available.
- 4. Preferred to standby time delay expires.
- 5. K4 relay energizes. Contactor transfers to neutral position.
- 6. Off to standby time delay expires.
- 7. K2 relay energizes. Contactor transfers to standby position.
- 8. Load control reconnect timers expire and load control contacts close.
- 9. Preferred source returns.
- 10. Standby to off time delay expires.
- 11. Load control disconnects.
- 12. K3 relay energizes. Contactor transfers to off position.
- 13. Off to preferred time delay expires.
- 14. K1 relay energizes. Contactor transfers to preferred position.
- 15. Load control reconnect timers expire and load control contacts close.
- 16. Cool down timer expires and the generator shuts down.

Relay Functions per Switch Type

	Standard/Open Transition	Closed Transition	Programmed Transition
K1 Relay	Close Source 1	Close Source 1	Close Source 1
K2 Relay	Close Source 2	Close Source 2	Close Source 2
K3 Relay	N/A	Open Source 2	Open Source 2
K4 Relay	N/A	Open Source 1	Open Source 1

I/O Options: Programmable Inputs and Outputs

While the 75-MX250-00 does come factory configured with I/O identical to the OEM controller, they can be reconfigured to better suit any application. There are 11 inputs and 12 outputs that can be reconfigured on the controller. See below for I/O factory defaults and additional I/O functionality.

Factory Default Inputs

Input 1 – Loaded Test Input 2 – Manual Xfer S1/S2 Input 3 – Manual Xfer S1 Input 4 – Disabled Input 5 – Closed Transition Input 6 – Inhibit to SRC1 Input 7 – Inhibit to SRC2 Input 8 – Load Shed Input 9 – T-Timer Input 10 – W-Timer Input 11 – Unloaded Test

Input Functions

Bypass Contactor Disabled Forced to OFF Inhibit Transfer Low Battery Voltage W-Timer T-Timer Unloaded Test Loaded Test **Remote Common Alarm** Inhibit to SRC1 Inhibit to SRC2 Service Disconnect **Closed Transition** Manual Xfer to S1 Manual Xfer S1/S2 Load Shed

Factory Default Outputs

Output 1 – Pref Source Available Output 2 – Load Control 1 Output 3 – Load Control 2 Output 4 – Contactor in Standby Output 5 – Contactor in Pref Output 6 – Standby Source Available Output 7 – Disabled Output 8 – Shunt Trip Active Output 9 – Audible Alarm Output 10 – Not in Auto Output 11 – Load Shed Active Output 12 – Disabled

Output Functions

Audible Alarm 3-Src System Disable Alarm Silenced Aux Switch Fault Aux Switch Open Common Alarm 1-2 Contactor in Off Contactor in Preferred Contactor in Source E Contactor in Source N Contactor in Standby **Exerciser** Active Fail to Acquire Preferred Fail to Acquire Standby Fail to Transfer Fail to Open Source 1 Fail to Close Source 1 Fail to Open Source 2 Fail to Close Source 2 I/O Module Lost Comm **IPM Syncing** Load Control Active **External Battery Low**

Output Functions (cont.)

MBUS Control RDO 1-4 Shunt Trip Active Load Shed Active Load Bank Control Active Load Control 1-9 Non-Emergency Transfer Not in Auto Mode Peak Shave Active Preferred Source Available Service Disconnect Gen **Emergency Rotation Error Emergency Loss of Phase Emergency Over Frequency Emergency Over Voltage Emergency Start Emergency Under Frequency Emergency Under Voltage Emergency Unbalanced** Normal Rotation Error Normal Loss of Phase Normal Over Frequency Normal Over Voltage Normal Start Normal Under Frequency Normal Under Voltage Normal Unbalanced Normal Standby Available Test Mode Active

Calibration

Should the controller require calibration, the calibration function can be accessed from the main menu > **SET** > **CALIBRATION**. Proper calibration will require taking a physical measurement from line to line. See page 10 for the calibration menu screens.

System	Ready	L1-L2 VAC 235	System Ready
SRC1 235	SRC2 0	Back 1 Save	SRC1 240 SRC2 0
I View	Set Test		3 View Set Test

The current reading is displayed on top and the adjusted reading can be entered below. Enter the corrected reading for each of the relevant measurements. Press **SAVE** and return to the main menu.

Factory defaults can be set by navigating to the Set Factory Defaults entry in the **SET** menu. Applying factory defaults will overwrite all previous parameters and clear all exercise cycles, load control configurations for source 1 and source 2, revert I/O settings, and calibration settings returned to default.

Preferred Source – Normal Transition Type – Standard In-Phase – Disabled S1 / S2 Control Mode – Time S1 / S2 Loads to Control - 1 Sync Differential Voltage - 5% Sync Differential Frequency - 2Hz Sync Angle – 10 degrees S1 / S2 Nominal Voltage - 240 S1 / S2 Nominal Frequency - 60 S1 / S2 Phases - Single Phase Set Password - 0000 Test Password - 0000 S1 / S2 Engine Start - 3 Seconds S1 / S2 Engine Cool Down - 5 Seconds Standby to Preferred - 60 Seconds Preferred to Standby – 3 Seconds Off to Preferred - 2 Seconds Off to Standby – 2 Seconds Over Voltage Dropout - 115% of Nominal Over Voltage Pickup - 95% of Dropout Under Voltage Pickup - 90% of Nominal Under Voltage Dropout – 90% of Pickup Over Frequency Dropout - 101% of Pickup Over Frequency Pickup – 110% of Nominal Under Frequency Dropout – 99% of Pickup Under Frequency Pickup – 90% of Nominal S1 / S2 Unbalance - Disabled S1 / S2 Unbalance Dropout – 20% S1 / S2 Unbalance Pickup – 10% Rotation Expected – Disabled S1 / S2 Fail to Acquire - Disabled (60 Seconds) Fail to Sync – 60 Seconds Fail to Sync Fallback - Enabled

Modbus Communications

Supported Registers v1.0.0.0

Registers with strikethrough are not supported on the 75-MX250-00 Hardware.

40001	System Overview	RO	40063	Normal Cool Down Delay	RW
40002	Source N Line Neutral L1-L0	RO	40064	Emergency Cool Down Delay	RW
40003	Source N Line-Neutral L2-L0	RO	40065	Standby to Preferred Delay	RW
40004	Source N Line Neutral L3 L0	RO	40066	Preferred to Standby Delay	RW
40005	Source E Line-Neutral L1-L0	RO	40067	Off to Standby Delay	RW
40006	Source E Line Neutral L2 L0	RO	40068	Off to Preferred Delay	RW
40007	Source E Line-Neutral L3-L0	RO	40069	Fail to Acquire Preferred	RW
40008	Source N Line-Line L1-L2	RO	40070	Fail to Acquire Standby	RW
40009	Source N Line-Line L2-L3	RO	40071	Fail to Synchronize	RW
40010	Source N Line-Line L3-L1	RO	40072	Fail to Sync Enabled	RW
40011	Source E Line-Line L1-L2	RO	40073	RESERVED	
40012	Source E Line-Line L2-L3	RO	40074	RESERVED	
40013	Source E Line-Line L3-L1	RO	40075	Active Time Delay	RO
40014	Source N Frequency	RO	40076	Active Time Delay Remaining	RO
40015	Source E Frequency	RO	40077	Active Time Delay Preset	RO
40016	Current L1	RO	40078	Normal Over Voltage Dropout	RW
40017	Current L2	RO	40079	Normal Over Voltage Pickup	RW
40018	Current L3	RO	40080	Normal Under Voltage Pickup	RW
40019	Closed Transition In-Phase Delta	RO	40081	Normal Under Voltage Dropout	RW
40020-40038	RESERVED		40082	Normal Unbalance Enabled	RW
40039	Closed-Programmed Transition Override Mode	RW	40083	Normal Unbalance Voltage Dropout	RW
40040	Password	WO	40084	Normal Unbalance Voltage Pickup	RW
40041	Synchronous Voltage Phase Angle	RO	40085	Normal Voltage Debounce	RW
40042	Synchronous Voltage Differential	RW	40086	Emergency Over Voltage Dropout	RW
40043	Synchronous Frequency Differential	RW	40087	Emergency Over Voltage Pickup	RW
40044	Service Entrance Type	RW	40088	Emergency Under Voltage Pickup	RW
40045	Phase Rotation Actual	RO	40089	Emergency Under Voltage Dropout	RW
40046	Phase Rotation Expected	RW	40090	Emergency Unbalance Enabled	RW
40047	Nominal Normal Voltage	RW	40091	Emergency Unbalance Voltage Dropout	RW
40048	Nominal Emergency Voltage	RW	40092	Emergency Unbalance Voltage Pickup	RW
40049	Nominal Normal Frequency	RW	40093	Emergency Voltage Debounce	RW
40050	Nominal Emergency Frequency	RW	40094	Normal Over Frequency Dropout	RW
40051	Normal Number of Phases	RW	40095	Normal Over Frequency Pickup	RW
40052	Emergency Number of Phases	RW	40096	Normal Under Frequency Dropout	RW
40053	Rated Amps	RW	40097	Normal Under Frequency Pickup	RW
40054-40056	RESERVED		40098	Normal Frequency Dropout Time	RW
40057	Transition Mode Mode of Operation Auto/Manual	RW	40099	Emergency Over Frequency Dropout	RW
40058	Password	WO	40100	Emergency Over Frequency Pickup	RW
40059	Normal Engine Start Delay	RW	40101	Emergency Under Frequency Dropout	RW
40060	Emergency Engine Start Delay	RW	40102	Emergency Under Frequency Pickup	RW
40061	Normal Ext Start Delay	RW	40103	Emergency Frequency Dropout Time	RW
40062	Emergency Ext Start Delay	RW			

Version 1.0.0.1 Initial Release

To update a controller that is currently in service, please visit our website <u>www.flightsystems.com</u> and download our firmware update utility from the 75-MX250-00 product page. This update utility will always have the most recent firmware version. Updating a controller will require a mini-USB cable and a laptop to connect to.