

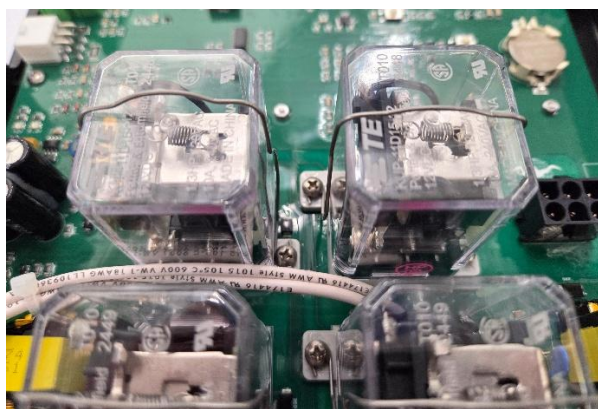
72-1500-01 Installation Instructions

Before Installing:

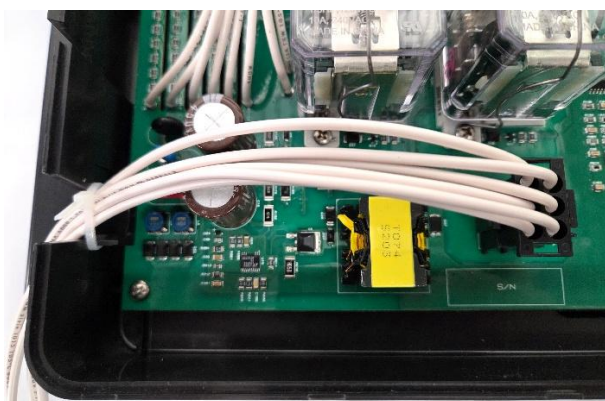
The controller **MUST** be de-energized before installing the relays and new harness. **High voltage is present at the controller.** For operator safety and to mitigate damage to the controller or other transfer switch components, **the controller must be disconnected from both sources while installing this kit.**

Relay Installation:

Remove the controller housing cover by pushing down on the latch at the bottom to release it and pull the cover outward. Remove the 4 screws that are installed into the relay sockets for **AUX1** and **AUX2**. Transfer the relays from the existing relay module (p/n GM21268 or GM86367) into the sockets and secure them with the included relay hold-down bails, screwing them back into the relay socket. Connect the 72-1500-01 harness to the J1 connector if it has not already been connected, and the other end to the transfer switch connector (P11). Secure the harness to the enclosure using the zip tie provided in the kit.



Relays Installed



Harness Secured

After Installing:

Remove the punch-out covers for the **AUX1** and **AUX2** relays on the enclosure cover and re-install onto the enclosure. Re-energize the controller and verify that the controller is configured for programmed or closed transition by entering the ATS model number in the **Set Part Number** menu (Operator's Manual, page 5) or by using **Setup Assist** (page 6) if this has not been performed already. If the 72-1500-01 kit is installed without configuring the controller for the proper transition type, **this will prevent the controller from functioning properly and will fail to transfer when needed.** If the application has a **Service Entrance** rating, please refer to page 8 of the Operator's Manual to ensure proper setup.

Scan Here for the Full Operator's Manual:



Technical support is also available by phone or email for all Flight Systems products:

Phone: 717-590-7330 **Email:** techs@flightsystems.com



207 Hempt RD
Mechanicsburg, PA 17050